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Surface species structure and activity in NO decomposition of an anatase-supported V–O–Mo catalyst

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ABSTRACT

The paper concerns the evolution of surface species of a V–O–Mo/anatase catalyst in the course of its thermal treatment in oxidising and/or reducing conditions. The catalyst was obtained by the sol–gel method. The structure of its surface was investigated by XPS and Raman spectroscopy. The fresh catalyst consists of anatase nanocrystallites with some vanadium and molybdenum ions substituted for titanium ones and molybdenum oxide islands on their surfaces. A V/Mo_5O_{14} solid solution-containing V atoms in its channels, as well as MoO_3 and anatase with some surface vanadia species are present on the catalyst surface.

The reduction of anatase to TiO_{2-x} and of MoO_3 to Mo_5O_{14} , accompanied by inward vanadium diffusion occurs during the catalyst interaction with ammonia at 523 K. The oxidation of the TiO_{2-x} but not Mo_5O_{14} and V reappearance in the surface channels take place during the interaction of the reduced catalyst with molecular oxygen.

However, the oxidation of Mo_5O_{14} to MoO_3 occurs under the influence of atomic oxygen, formed by NO decomposition at 423 K. It is accompanied by the surface vanadia species formation. The activity of V ions of these species in NO decomposition is lower than of the surface interstitial ones.

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1. Introduction

Anatase-supported vanadia-based catalysts are the best catalysts for the selective catalytic reduction of NO_x (x = 1 or 2) by ammonia (NH_3 –SCR) to N_2 and H_2O in oxygen presence [1–6]. Anatase is known as a structural support for V_2O_5 catalysts due to the good crystallographic phase matching [7]. Anatase-supported vanadia–tungsta catalysts are commonly used to remove NO from stationary sources of emission. Molybdena–vanadia catalysts, though less active than vanadia–tungsta ones, are frequently used to reduce NO in off-gases containing arsenic [8]. Their resistance to poisoning by arsenic is much higher than the resistance of V–O–W catalysts. Vanadia surface species are commonly considered as responsible for the NH_3 –SCR activity of all the vanadia-based catalysts [1–6].

Structures of the vanadia surface species of European industrial catalysts $-V_2O_5/TiO_2$ for selective toluene oxidation to maleic

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anhydride and V_2O_5 – WO_3 / TiO_2 one for NH_3 –SCR of NO_x – were widely discussed in special issues of Catalysis Today [9,10].

It has recently been found that surface species of V–O–W/rutile catalyst with a vanadia structure show relatively high activity in direct NO decomposition to dinitrogen and dioxygen in oxygen presence at 423–453 K [11–13]. Such species are formed as a result of an vanadium segregation on the surfaces of the nanocrystallites of rutile and tungsten oxides during the thermal treatment of the catalyst in oxygen [14].

We expected that analogous species could be formed on anatase-supported V–O–Mo catalyst surface and could be active in NO decomposition in oxygen presence.

Depero et al. [15,16] have shown that V/anatase and W/anatase solid solutions are formed by laser-induced pyrolysis of alkoxides. Vanadia was shown to segregate from V/TiO_2 solid solution as a result of the catalyst thermal treatment in air [15]. However, W-containing solid solution has not shown any change during the thermal treatment [16]. The radii of W^{5+} and W^{5+} ions in octahedral coordination are almost the same (0.62 and 0.61 Å, respectively [17]). Thus, the formation of the mixed V + Wo/ anatase solid solution could also be expected. On the other hand, it

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is known that vanadia dissolves in some molybdenum sub oxides [18,19] whereas its dissolution in molybdena is rather low [20].

It was scheduled to obtain an anatase-supported V-O-Mo catalyst by preparing a solid solutions of molybdena and vanadia in anatase and possibly vanadia in some molybdenum oxide and next forming vanadia surface species via oxidation-induced surface V segregation. To obtain such species on the catalyst surface the same procedure as in the case of V-O-W/rutile catalyst [12,13] was applied. It consists of a mild reduction of the freshly prepared catalyst by ammonia to cause dissolution of adventitious vanadium surface species and next oxidation-induced surface V segregation resulting in the gradual formation of the species active in NO decomposition. It was planned to investigate the influence of the content and structure of the surface vanadium species on the catalyst activity in NO decomposition in oxygen presence. The XPS and Raman spectroscopy were used to monitor the structure of the surface of the catalyst after particular stages of the synthesis and after use of the catalyst in NO decomposition.

2. Experimental

2.1. Catalyst preparation

A precursor of an anatase-supported V–O–Mo catalyst with the ratio V:Mo:Ti = 1:9:90, analogous to that in the V–O–W/rutile catalyst [12,13], was prepared by the sol–gel method from water solutions of (NH₄) $_6$ Mo $_7$ O₂₄·4H₂O and VO(NO₃) $_2$ as well as a 6% TiO₂ sol solution. The details of the synthesis were presented elsewhere [21]. The precursor of the catalyst was calcinated at 773 K in air for 3 h. The specific BET surface area of the catalyst is equal to 115 m²/g and the pores with the radius of 1.58 nm occur most frequently.

2.2. The equipment used for physico-chemical characterisation of the catalysts

A Philips CM 200 TEM with a field emission gun was used to take high-resolution images. The chemical composition in the catalysts' surface nanolayers was investigated using an ESCA 150 Spectrometer (VSW Scientific Instruments) with a magnesium anode. The binding energy scale was established by referring to the C (1s) value of the adventitious carbon (284.6 \pm 0.1 eV). The vanadium 2p bands were deconvoluted to the peaks corresponding to V5+ (V2O5), V4+ (V2O4), V3+ (V2O3) and V2+ (VO) ions [22–24]. The molybdenum 3d bands were deconvoluted to the peaks corresponding to Mo6+ (MoO3) and Mo5+ (Mo2O5) ions [22,23,25]. The deconvolution was performed using Gaussian–Lorentzian sum function with 20% Gaussian and 80% Lorentzian values. In a quantitative analysis of the XPS bands, the following atomic sensitivity factors (ASF) were used: Ti 2p = 1.8, Mo 3d = 2.75 and V 2p = 1.95 [26].

A Bio-Rad FT Raman spectrometer with a Spectra Physics Nd YAG Laser with an excitation line of 1064 nm was used to register the spectra. The sampling width was 2 cm^{-1} .

2.3. Nitric oxide decomposition

NO decomposition was investigated in a flow quartz reactor connected with nitrogen oxides' detectors. 0.20 g of a catalyst was placed on silica wool in the bottom part of the quartz U-tube with 6 mm internal diameter and ca. 30 mm total length.

The NO decomposition was carried out at 423 K on the catalyst previously reduced at 613 K with 5% NH₃/Ar ($40 \text{ cm}^3/\text{min}$) for 0.5 h and next oxidised at 773 K for 3 h and at 613 K for 20 h in an O₂ stream ($30 \text{ cm}^3/\text{min}$). The feed containing 700 ppm NO and 8% O₂, was introduced into the reactor with GHSV 125,000 h⁻¹ (Brooks Mass Flowcontroler 5850). An NO_x chemiluminescence

detector CLD 700 AL Eco Physics was used for NO and NO_2 continuous analysis. An Ultramat 6 IR analyser was applied for N_2O determination.

3. Results and discussion

The XRD pattern of the catalyst fits the one of anatase. The average crystallite size in the [1 0 1] direction, calculated using Scherrer equation [27] is equal to 6.7 nm [21]. Some TEM, EDS, UV–vis and EPR results, which would be published elsewhere [28], should be mentioned here. A dark field TEM image shows anatase nanocrystallites with the average dimensions ca. 7 nm as the one and only distinguishable phase [28]. The vanadium and molybdenum contents, calculated from the EDX spectra taken from one nanocrystallite with limited participation of neighbouring ones are close to the nominal ones [28].

In a diffuse reflectance UV–vis spectrum vanadia is well visible but anatase is hardly seen [28]. An unexpectedly high absorption at wavenumbers lower than $16,\!000\,\mathrm{cm^{-1}}$ reveals $V^{(5-x)^+}\!\to\! Mo^{6^+}$ electron transfer and point to the presence of the vanadium atoms at lower oxidation states in molybdenum oxide structure.

EPR spectra at room temperature as well as at 77 K show the hyperfine structures of the dispersed V^{4+} ions in two different surroundings. It suggests the dissolution of vanadium in anatase structure and partial reduction of the surface vanadia species.

A band from Mo⁵⁺ ions is seen only in the EPR spectrum at 77 K because the Mo 4d levels of the surface molybdenum oxides lie just at the higher energy limit of the TiO₂ gap [29].

The presence of Ti³⁺ ions revealed by EPR could be the result of charge compensation accompanying Mo⁵⁺ substitution for Ti⁴⁺.

The presence of the observed O_2^- radicals point to some reduction of the catalyst surface [28].

In Fig. 1, the typical HRTEM image of the fresh catalyst with an anatase nanocrystallite ($8 \text{ nm} \times 9 \text{ nm}$) of elliptic cross-section and well seen (0.11), (1.12) and (1.01) planes in the right upper corner is demonstrated. The smaller and larger anatase nanocrystallites with a different degree of crystallinity and different orientations

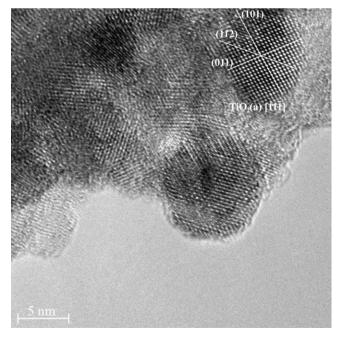


Fig. 1. HRTEM image of the fresh V–O–Mo/anatase catalyst, an anatase nanocrystallite with well seen (0 1 1), (1 1 2) and (1 0 1) planes belonging to [1 1 $\bar{1}$] zone is visible in the right upper corner of the image.

Table 1The XPS results for the fresh catalyst stored in ambient conditions for several months (F), the catalyst reduced in the stream of NH₃/He for 30 min (R), the catalyst reduced with NH₃ and next oxidised first at 773 K for 3 h and then at 613 K for 20 h in the oxygen stream (Ox), the oxidised catalyst used for NO decomposition in O₂ presence (423 K, 700 ppm NO, 8% O₂, GHSV = 125,000 h⁻¹) (NO)

Catalyst	V ⁵⁺		V ⁴⁺		V ³⁺		V ²⁺		Σν	Mo ⁶⁺		Mo ⁵⁺		ΣΜο	Ti	
	BE (eV)	c (%)	c (%)	BE (eV)	c (%)	BE (eV)	c (%)	c (%)	BE (eV)	c (%)						
F	517.5	0.8	516.3	0.4	515.3	0.3	514.6	0.1	1.6	232.2	10.4	231.0	2.0	12.4	458.9	86.0
R	517.5	0.0	516.3	0.0	515.5	0.5	514.6	0.0	0.5	232.5	7.9	231.3	4.9	12.8	458.6	86.7
Ox	517.5	0.0	516.3	0.2	515.5	0.0	514.3	0.1	0.3	232.3	7.7	231.1	5.2	12.9	458.7	86.8
NO	517.5	0.4	516.3	0.1	515.5	0.2	514.3	0.1	0.8	232.6	13.3	231.4	0.3	13.6	458.8	85.6

c at % of cations

can be distinguished. The shadows on the structure of a nanocrystallite visible in the lower part of the image can be ascribed to the presence of the V–O and/or Mo–O surface species.

The XPS results for the catalysts: F, freshly prepared and next stored for several months in ambient conditions; R, reduced at 613 K in 8% NH $_3$ /He flow for 0.5 h; Ox, thermally treated in ammonia and next oxidised at 773 K in O $_2$ stream for 3 h and at 613 K for 20 h; NO, used in NO decomposition in O $_2$ presence after reducing and next oxidising pretreatments are presented in Table 1.

The contents of vanadium and molybdenum in the surface nanolayers of the stored catalyst are 1.6 and 1.4 times higher than the nominal ones, respectively. The comparison of these results with those obtained by XRD, EDXS, HRTEM and diffuse reflectance UV–vis allows one to draw the conclusion that our catalyst is composed of anatase nanocrystallites with molybdenum oxide islands on their surface and some vanadium species on the top of those islands.

The V⁵⁺ ions can be representative for vanadia surface species. Substitution of V^{5+} (r = 54 pm [17]) ions for Ti^{4+} (r = 61 pm [17]) ones in octahedral positions of anatase or for Mo^{6+} (r = 59 pm [17]) or Mo^{5+} (r = 61 pm) in the same positions in molybdenum oxide islands seems to be less favourable because of the rather big differences in the ionic radii. It should be noticed that ammonia forming as a result of the ammonium ions decomposition at the beginning of the precursor calcination acts as a reducer and can favour incorporation of the vanadium ions at lower degrees of oxidation into the anatase nanocrystallites or into the molybdenum oxide islands. Vanadium is known to dissolve well in the Mo₅O₁₄ and MO₁₇O₄₇ structures [18,19]. The unexpectedly intensive absorption at wavenumbers lowers than 16,000 cm⁻¹ in UV-vis spectrum of the fresh catalyst also point to the presence of V ions at lower oxidation state in molybdenum oxide islands [28]. The observed V²⁺ ions (r = 79 pm [17]) can be present in interstitial positions of some molybdenum oxide containing channels in its structures [30,31]. Vanadium at low oxidation states was earlier observed in the channels of the oxide V-W bronze present in V-O-W catalyst [32]. It is also possible that V^{4+} ions replace some Mo ones in Mo₅O₁₄ structure.

The thermal treatment of the catalyst at 613 K in flowing $8\%NH_3/He$ for 0.5 h causes a significant catalyst reduction demonstrated by a noticeable decrease in the degrees of oxidation of V, Mo as well as Ti. Simultaneous significant decrease in the vanadium concentration reveals reduction-induced vanadium diffusion into the bulk of the anatase nanocrystallites below the analysed nanolayers. The average degree of the oxidation of molybdenum (5.62) in the reduced catalyst is very close to the one in Mo_5O_{14} (5.60) [30]. Therefore we think that there are Mo_5O_{14} islands on the reduced catalyst surface.

The lack of the distinct change in oxidation degree of molybdenum (5.60) during catalyst thermal treatment in oxygen

reveals high resistance of Mo_5O_{14} to oxidation by O_2 , which agree well with earlier observations [18,30].

The use of the catalyst in the NO decomposition at 423 K in the oxygen presence causes a distinct increase of the contents and oxidation degrees of vanadium and molybdenum in the analysed nanolayers and some increase of the oxidation state of titanium. It reveals oxidation of the ${\rm Mo}_5{\rm O}_{14}$ islands as well as of the anatase nanolayers accompanied by the oxidation-induced vanadium and molybdenum diffusion from the anatase areas placed below the analysed nanolayers to these nanolayers. That diffusion confirms vanadium incorporation into anatase structure observed during the catalyst reduction (compare F and R rows of Table 1) and reveals Mo incorporation into that structure. The appearance of the V^{5+} ions shows the formation of the vanadia species which can occur as a result of the V segregation on anatase surface and/or as a result of V/ ${\rm Mo}_5{\rm O}_{14}$ species oxidation to ${\rm MoO}_3$.

Fig. 2 shows FT Raman spectra of the same catalysts which were investigated by XPS. The spectra were taken after several hours catalyst storage in ambient conditions. They were normalised to the peak at $150~\rm cm^{-1}$.

The anatase peaks at 150, 399, 521 and 646 cm^{-1} are well seen in all the spectra. Whereas the peaks at $962-970 \text{ cm}^{-1}$ are well visible in the spectra of the catalysts: stored in the ambient conditions (a), oxidised (c), and used in the NO decomposition in O_2 presence (d). Such peak is invisible in the spectrum of the reduced catalyst (b). However, the band at ca. 1180 cm⁻¹ is observed in the spectra of the reduced and used catalysts and the one at 1136 cm⁻¹ is seen in the spectra of the reduced, oxidised and used catalysts. Moreover, the EPR signal of O_2^- radicals is observed in the spectra of the reduced and used catalysts [28] and the bands at wavenumbers close to $1200 \,\mathrm{cm}^{-1}$ were earlier seen in Raman spectra of the O_2^- ions adsorbed on the transition metal oxides [33]. Thus the bands at ca. 1180 cm⁻¹ can be ascribed to O₂⁻ moieties adsorbed on the surface cations depleted of the terminal oxygen. On the other hand, the peak at 1136 cm⁻¹ is observed only in the spectra of the catalyst previously subjected to the interaction with ammonia and its wavenumber corresponds to the peak of the ammonia adsorbed on the Lewis acid sites [34]. Thus, one can think that it arises from ammonia adsorbed on the bare cations on the catalyst surface.

According to the earlier investigations [21] the peak at ca. 970 $\rm cm^{-1}$ corresponds to the vibrations of the exposed V=O and/or Mo=O bonds in V₂O₅-like and/or MoO₃ species with molecularly adsorbed water molecules. In agreement with the Yin [35] results obtained by DFT calculations, water adsorbs on V=O by hydrogen bonding.

The $(0\ 0\ 1)\ V_2O_5$ surface fit very well to $(0\ 1\ 0)\ MoO_3$ as well as to $(0\ 0\ 1)$ and $(1\ 0\ 0)\ TiO_2$ ones [7]. Thus, the formation of the vanadia on molybdena islands or on TiO_2 nanocrystallites can be expected. The lack of the distinct peak at $995\ cm^{-1}$ from the bulk vanadyls and/or molybdenyls reveals that the layer species exposing double-bonded oxygen atoms predominate on the surface of the fresh, oxidised and used catalysts.

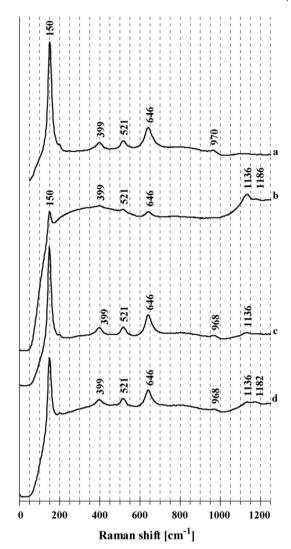


Fig. 2. The FT Raman spectra, in $50-1250 \text{ cm}^{-1}$, range of the catalysts: (a) freshly prepared and next stored in ambient conditions, (b) reduced in NH₃/He stream for 0.5 h, (c) first reduced, next oxidised at 773 K in O₂ stream for 3 h and at 613 K for 20 h, and (d) first reduced then oxidised and finally used in NO decomposition (700 ppm NO, 8% O₂, 423 K, GHSV = 125,000 h⁻¹).

The large content of V^{5+} ions (Table 1) in the surface nanolayers of the fresh catalyst shows the presence of the vanadia monolayer species on the catalyst surface.

The lack of the peak at $962-970~\rm cm^{-1}$ in the spectrum of the catalyst thermally treated in ammonia (b) accompanied by a decrease in the vanadium content in the surface nanolayers (Table 1) confirms the reduction of V_2O_5 monolayer species accompanied by the vanadium diffusion into the anatase structure.

The presence of the peak at ca. 968 cm^{-1} in the spectrum of the catalyst subjected to the thermal treatment in oxygen (c) cannot be ascribed neither to vanadia surface species because of the lack of V^{5+} ions nor to molybdena ones because of the Mo_5O_{14} resistance to oxidation (Table 1). However, it may be attributed to terminal double-bonded oxygen in Mo_5O_{14} islands and in anatase nanocrystallites. The lack of the peak at ca. 1185 cm^{-1} confirms the presence of the terminal oxygen in all the surface moieties. The narrowing of the peaks from the Ti–O stretching vibrations and the increase of their intensities confirm the anatase oxidation.

The decrease in the intensity of the peak at 970 cm^{-1} as a result of the oxidised catalyst interaction with NO + O_2 /He suggests that the surface double-bonded oxygen ions are consumed for NO oxidation

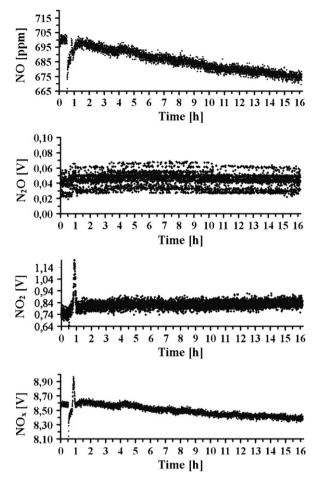


Fig. 3. NO, N₂O NO₂ and NO_x contents in gases leaving the quartz reactor where NO decomposition took place (700 ppm NO, 8% O₂, 423 K, GHSV = 125,000 h⁻¹) over the catalyst reduced and then oxidised.

to NO₂. However, the observed increase of the contents and oxidation states of molybdenum and vanadium in the surface nanolayers (Table 1) shows essential progress in the catalyst oxidation. The initial oxidation of NO by terminal oxygen was earlier observed on vanadia–tungsta catalyst by electrical conductivity measurements [36]. Moreover, the appearance of the band at 1182 cm⁻¹ confirms depletion of the surface of double-bonded oxygen.

To follow the gradual changes of the catalyst activity in NO decomposition with the time on stream, the continuous registration of the concentrations of NO, N_2O , NO_2 and $NO + NO_2$ were performed for 16 h. The results of this experiment (mostly as measured signals in V) are presented in Fig. 3.

The initial rapid decrease in NO and NO_x concentrations followed by the rapid increase of NO_2 and NO_x show NO oxidation to NO_2 . It is very probable that some double-bonded oxygen is used in this oxidation and the cations deprived of this oxygen become the active sites of NO decomposition. The next decrease in NO content without changes in NO_2 and N_2O ones reveals NO decomposition to dinitrogen and dioxygen. The N_2 formation in analogous conditions was confirmed using GC/MS equipment allowing for the periodical but not continuous products' analysis. The increase of the rate of NO decomposition with time on stream (a) up to the fourth hour, reveals gradual increase of the population of the active sites. The temporary decrease of the catalyst activity in fourth hour reveals a sudden change in the structure of the surface species. Such catalyst behaviour can easily be explained if remember that the interaction of the reaction mixture with the anatase surfaces causes distinct

vanadium segregation in the surface nanolayers (Table 1). It can be expected that at the beginning the vanadium ions in the surface positions of the Mo₅O₁₄ channels are the main sites active in NO decomposition. The increase of their population up to fourth hour is probably induced by the catalyst oxidation with atomic oxygen formed due to NO decomposition. They can easily transfer electrons to antibonding \prod orbitals of the adsorbed NO molecules causing their decomposition [12]. The temporary decrease of the catalyst activity at fourth hour can be connected with the $Mo_5O_{14} \rightarrow MoO_3$ phase transformation in the smallest islands, accompanied by the surface vanadia species formation showing lower activity in NO decomposition than the surface vanadium atoms in the Mo₅O₁₄ channels. It is obvious that the smaller are Mo₅O₁₄ islands the faster is their oxidation. The surface vanadium segregation during the transformation can be connected with much lower solubility of V in MoO₃ [20] than in Mo₅O₁₄ [18]. The further oxidation-induced increase of V content in the surface layers of the residual Mo₅O₁₄ islands causes the further increase of the catalyst activity. That increase becomes smaller with time because of the decrease in the amount of Mo₅O₁₄ islands and in the V content in their bulk. One can expect that a stationary state of the NO decomposition will be achieved when the $Mo_5O_{14} \rightarrow MoO_3$ transformation in all the islands is completed.

4. Conclusions

The sol-gel method was used to synthesize the V-O-Mo/ anatase (V:Mo:Ti = 1:9:90) catalyst composed of TiO₂ nanocrystallites covered by the molybdenum oxide islands containing some amount of vanadium ions either in their bulk or on their surface. The changes in the structure of the catalyst surface induced by its interaction with gas phase were investigated using XPS and Raman spectroscopy. It was found that the catalyst interaction with 8%NH₃/He at 613 K causes the surface reduction followed by the diffusion of the surface vanadium cations into anatase nanocrystallites. The reduction of molybdenum oxide islands leads to the Mo₅O₁₄ ones. The next catalyst interaction with oxygen at 773 and 613 K results in the oxidation of anatase but not of Mo₅O₁₄ islands. The initial interaction of the oxidised catalyst with NO causes gradual vanadium diffusion into the surface interstitial positions of Mo₅O₁₄ islands, resulting in the increase of the catalyst activity in NO decomposition. The advanced oxidation of the Mo₅O₁₄ islands causes $Mo_5O_{14} \rightarrow MoO_3$ transformation followed by the formation of surface vanadia species of a bit lower activity in the NO decomposition than the one of V interstitial atoms.

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